

REV	DATE	ALTERED :
01		CHD & APPD :

NOTES:

- 1) DESIGN PRESSURE : 390 Kg/Cm² (g)
- 2) DESIGN TEMPERATURE : 290 °C
- 3) WORKING MEDIUM : WATER
- 4) FOLLOW TDC No. : AS APPLICABLE
- 5) ALL DIMENSIONS ARE FINISHED DIMENSIONS
- 6) DESIGN, MANUFACTURING, INSPECTION, TOLERANCES AND TESTING SHALL BE AS PER IBR, ASME B16.9 & SA234
- 7) CONNECTING PIPE SIZE IS PIPE ID390 X 68
- 8) MATERIAL SPECIFICATION SHALL BE SA234WPC
- 9) CONSTRUCTION SHALL BE SEAMLESS
- 10) WEIGHT GIVEN IN BOM IS INDICATIVE ONLY.
- 11) AVERAGE INSIDE DIAMETER ON FITTING BODY TO GUARANTEE FLOW AREA MIN 90% OF THE CIRCULATION AREA OF THE CONNECTING PIPE

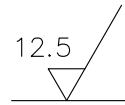
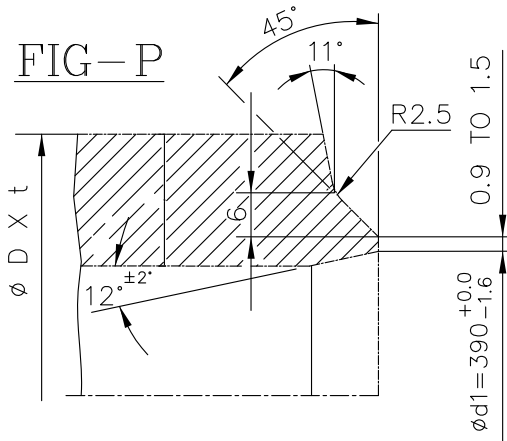
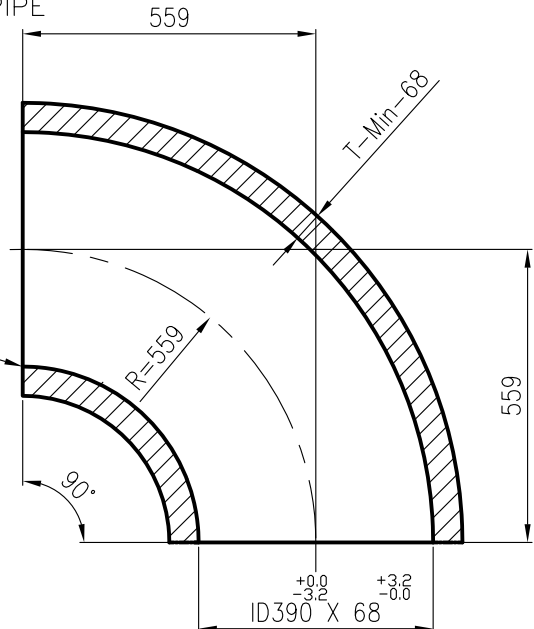


FIG-P



REF FIG-P
(TYP)



—	BW SR 90DEG ELBOW ID390 X 68	92 504 307 0000 SA 234 WPC	A	UNIT	674	310
					1	
VAR No.	DESCRIPTION	STD	MATERIAL CODE	A/C/P	UNIT WT. (KG)	
					QUANTITY	



BHARAT HEAVY ELECTRICALS LIMITED
PIPING CENTRE
CHENNAI 600 017

	NAME	SIGNATURE	DATE
DRN	S ARUNSHARMA	—SD—	11.04.19
CHD	P SURESH	—SD—	11.04.19
APPD	SARAVANAN.C	—SD—	11.04.19

DEPT	ALL DIMENSIONS ARE IN MM	PROJECTION 	SCALE N.T.S	WEIGHT (Kg) 674.310	REF TO ASSY / OLD DWG —
CODE					
TITLE BW SR 90DEG ELBOW ID390 X 68					DRAWING NO : 4-80-424-83478
					REV 00